In the Claims:

Please cancel without prejudice claims Please amend claims

1. (original) A method for producing bent snowmobile studs, the method comprising:

providing a stud having a head and substantially straight shank;

providing a head engagement member for holding the head relative to the shank;

providing a shank engagement member for contacting the shank, pivotally engaging said shank engagement member with said head engagement member;

engaging the stud head with the head engagement member; engaging the shank with the shank engagement member; and

mechanically moving the head engagement member and the shank engagement member with respect to one another such that the shank is bent, an

- henovery stud heal engagement member and show engagement member from 2. (original) The method of claim 1 wherein the bent shank sail stud defines proximal and distal axes, the proximal and distal axes forming an angle between about 15° and 30°.
- 3. (original) The method of claim 2 wherein the proximal and distal axes form an angle between about 20° and 25°.